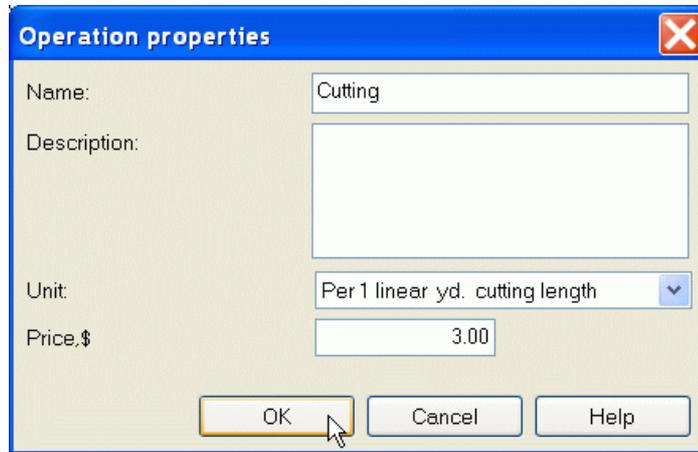# How to add a new operation to the Library

**Typical operations** are listed on the Operations tab of the Library dialog window (see the "Dialog windows and panels – Library" section of the program help file). All operations added to the Library can be included in the order total calculation.

To add a new operation, use the "Add" command. Each operation is described by a set of properties (see the figure below):



The Operation properties dialog window

Name – an arbitrary name of the operation, for instance: nesting, assembly, delivery, painting, gluing, etc.

Description – an arbitrary description of the operation.

Unit of measurement – sets the unit of measurement for calculating the cost of the operation. The following units are available: per order, per part, per 1 lineal meter of the kerf, per layout, per 1 lineal meter of the edge banding.

Price – sets the price of one unit of measurement.

Click "OK" to finish editing the operation.